

3,3,3-TRIFLUOROPROPYL(METHYL)CYCLOSILOXANES

I. Isolation and Identification of Trifluoropropyl(methyl)dimethylcyclosiloxanes

E. G. Kagan, Yu. A. Yuzhevskii, A. L. Klebanskii, O. N. Larionova, and A. V. Kharlamova

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Mixtures of cyclosiloxanes containing 3,3,3-trifluoropropyl(methyl)- and dimethylcyclosiloxanes units, are separated by vacuum distillation and GLC. Three hitherto undescribed compounds are isolated and characterized. Six new cyclosiloxanes are identified by indirect methods, in cuts which are mixtures. Chromatography and fractional distillation give results which are in satisfactory agreement.

It was previously reported that a mixture of cyclosiloxanes, consisting of 3,3,3-trifluoropropyl(methyl)siloxane components (Φ) and dimethylsiloxane ones (D) can be obtained by catalytic rearrangement of the products of joint hydrolysis of 3,3,3-trifluoropropyl(methyl)dichlorosilane and dimethyldichlorosilane (mole ratio 1:1). From the mixture of products were isolated [1] the following individual cyclo-tetrasiloxanes: ΦD_3 , $\Phi_2 D_2$, $\Phi_3 D$, and the cyclopentasiloxane $\Phi_3 D_2$. Subsequently conditions for analyzing this mixture by high temperature GLC were chosen, and of the 18 peaks on the chromatograms only 12 could be interpreted.

In the present work the above mixture of cyclosiloxanes was separated by vacuum distillation. The starting mixture and all the cuts were analyzed chromatographically. The individual compounds were isolated, and among them 1,3-bis(3,3,3-trifluoropropyl)-1,3,5,5-tetramethylcyclo-trisiloxane ($\Phi_2 D$), bis(3,3,3-trifluoropropyl)octamethylcyclopentasiloxane ($\Phi_2 D_3$), and 1,3,5,7-(3,3,3-trifluoropropyl)-1,3,5,7,9,9-hexamethylcyclopentasiloxane ($\Phi_4 D$) (Table 1). From the chromatographic analysis data previously given [1], 3,3,3-trifluoropropylheptamethylcyclo-tetrasiloxane (ΦD_3), 1,3,5-tris(3,3,3-trifluoropropyl)-1,3,5,7,7-pentamethylcyclo-tetrasiloxane ($\Phi_3 D$), and tris(3,3,3-trifluoropropyl)heptamethylcyclopentasiloxane ($\Phi_3 D_2$) are obtained purer. Table 1 gives their properties.

Comparison of the boiling points of some cyclosiloxanes shows that on passing from $\Phi_m D_n$ to $\Phi_{m+1} D_{n-2}$

(i. e. on replacing 2 units D by one unit Φ) there is little change in the boiling point. At the same time it

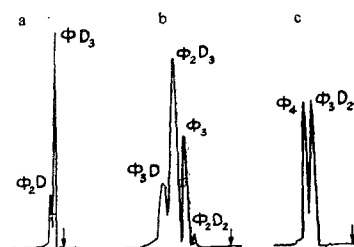


Fig. 1. Chromatograms of intermediate cuts (Griffin chromatograph, He rate 1.9 l/hr; pressure at column outlet 30 mm): a) 55.7° (1 mm) cut; band rate 5 mm/min; column temperature 172°; b) mixture of cuts 86.3-97.6° (1 mm) and 100.2-103.6° (1 mm); 15 mm/min, column temperature 203°; c) cut 106.6-118.3° (0.2 mm), band rate 5 mm/min; column temperature 202°.

emerged that $\Phi_{m+1} D_{n-2}$ comes off the chromatograph column immediately after $\Phi_m D_n$. This made it possible to make assumptions regarding the unknown components of some mixed cuts, obtained by fractional distillation (Fig. 2). The specific refraction R_D , mean molecular weight M , and elemental composition calculated using these assumptions are in satisfactory agreement with the experimental data (Table 2).

Thus, all the components of the mixture of 3,3,3-trifluoropropyl(methyl)dimethylcyclosiloxanes investigated were either isolated pure or identified in

Table 1
Properties of 3,3,3-Trifluoropropyl(methyl)dimethylcyclosiloxanes

Compound	Bp, °C (pressure mm)	n_D^{20}	d_4^{20}	M		MR_D		Elemental composition, %							
				Found	Calculated	Found	Calculated	C		H		F		Si	
								Found	Calculated	Found	Calculated	Found	Calculated	Found	Calculated
$\Phi_2 D^*$, $C_{10}H_{20}F_6O_3Si_3$	102(20)	1.3697	1.1685	390.0	386.5	74.76	74.62	31.7	31.2	5.2	5.2	28.8	29.6	21.9	21.7
$\Phi_2 D_3^*$, $C_{14}H_{22}F_6O_5Si_5$	98.5(1)	1.3830	1.1131	529.4	534.7	112.07	111.90	31.3	31.4	6.3	6.0	21.1	21.3	25.2	26.2
$\Phi_3 D^*$, $C_{18}H_{34}F_{12}O_5Si_5$	126.5(0.2)	1.3773	1.2327	698.5	698.8	130.48	130.60	30.8	31.0	5.8	6.3	31.9	32.6	20.1	20.0
ΦD_3 , $C_{10}H_{25}F_3O_4Si_4$	99(20)	1.3840	1.0598	376.5	378.5	83.51	83.91	31.2	31.7	6.4	6.6	16.0	15.1	28.9	29.6
$\Phi_3 D$, $C_{14}H_{27}F_9O_4Si_4$	105.5(1)	1.3738	1.2086	540.0	542.6	102.49	102.61	30.6	31.0	5.0	5.0	31.7	31.5	20.8	20.7
$\Phi_3 D_2$, $C_{16}H_{38}F_9O_5Si_5$	118(0.9)	1.3800	1.1752	610.0	616.6	121.51	121.25	31.8	31.2	5.5	5.4	28.2	27.7	23.0	22.7

*New compound

Table 2
Assigning Unknown Components of Mixed Cuts

Frac- tion num- ber	Bp, °C (pressure mm)	n_D^{20}	d_4^{20}	Cut composition, component *, %**			Formula proposed for X_n	M_{mean}		R_D		Elemental composition, %							
				1	2	3		Found	Calculated	Found	Calculated	C		H		F		Si	
												Found	Calculated	Found	Calculated	Found	Calculated	Found	Calculated
I	71.2—71.8 (20)	1.3787	1.0494	D ₄ (15)	X ₁ (85)	—	ΦD ₂	305.5	303.2	0.2201	0.2200	31.4	31.7	6.7	6.4	29.7	29.2	16.8	15.9
II	122.2—122.4 (20)	1.3849	1.0810	X ₂ (60)	Φ ₂ D ₂ (40)	—	ΦD ₄	454.4	458.0	0.2167	0.2169	31.1	31.6	6.4	6.4	17.8	17.5	27.9	28.4
III	114.8—115.2 (1)	1.3855	1.1301	Φ ₃ D (14)	X ₃ (69)	Φ ₃ D ₂ (17)	Φ ₂ D ₄	585.0	600.9	0.2076	0.2089	31.0	31.4	5.9	6.0	22.7	22.0	26.1	25.9
IV	117 (0.2)	1.3755	1.2371	Φ ₄ (70)	X ₄ (30)	—	Φ ₃ D ₃	657.0	644.5	0.1853	0.1862	30.8	30.9	4.7	4.9	33.5	33.0	20.0	19.9
V	150—152 (0.5)	1.3771	1.2254	X ₅ (28)	Φ ₅ (72)	—	Φ ₄ D ₂	788.0	778.6	0.1836	0.1831	31.4	30.8	4.6	4.7	33.9	34.5	20.0	19.0

* In order of yield on the chromatograph column; X_n = unknown components.

** Calculated from the chromatogram (see Fig. 2).

Table 3
Composition of a Mixture of 3,3,3-Triflu-
oropropyl(methyl)dimethylcyclosiloxanes

Compo- nent	Content, %			Dif- fer- ence, %
	In the mixture charged (from the results of fractional distillation)	Calculated on the sum of the rings to Φ ₄ D inclusive		
		From fractional distillation results	By chroma- tographing the starting mixture	
D ₈	0.49	0.51	0.18	-0.33
D ₄	1.04	1.07	0.84	-0.23
D ₅	0.16	0.17	—	-0.17
ΦD ₂	2.14	2.21	1.55	-0.66
ΦD ₃	12.56	12.98	13.43	+0.45
ΦD ₄	2.39	2.47	2.89	+0.42
Φ ₂ D	2.93	3.03	2.89	-0.14
Φ ₂ D ₂	30.47	31.49	30.75	-0.74
Φ ₂ D ₃	6.05	6.25	6.78	+0.53
Φ ₂ D ₄	0.29	0.30	traces	-0.30
Φ ₃	1.10	1.14	1.69	+0.55
Φ ₃ D	22.28	23.03	22.96	-0.07
Φ ₃ D ₂	6.22	6.43	7.45	+1.02
Φ ₃ D ₃	0.77	0.80	traces	-0.80
Φ ₄	5.39	5.57	6.37	+0.80
Φ ₄ D	2.47	2.55	2.22	-0.33
Φ ₄ D ₂	0.17	—	—	—
Φ ₅	0.13	—	—	—
Still residue	1.19	—	—	—
Losses	1.76	—	—	—
Total	100.00	100.00	100.00	—
Mean differ- ence				±0.47

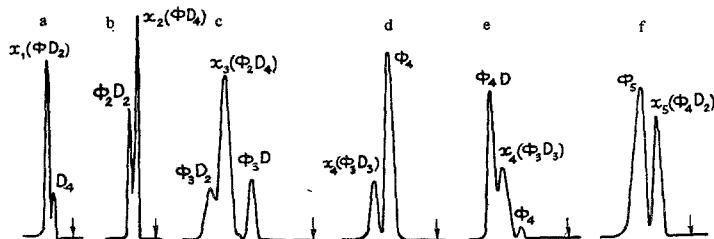


Fig. 2. Chromatograms of mixed cuts (see Table 2): a–e) Griffin chromatograph; He rate 1.9 l/hr; band speed 5 mm/min; pressure at column exit: a) 300 mm; b–e) 30 mm; a) cut I; column temperature 132°; b) cut II; column temperature 172°; c) cut III; column temperature 172°; d) cut IV; column temperature 202°; e) cut 122–126° (0.2 mm); column temperature 202°; f) fraction V; Pye chromatograph; Ar rate 9 l/hr; column temperature 160°; pressure at column outlet 760 mm.

mixed cuts. The data on the quantitative composition of the mixture (Table 3) shows satisfactory agreement between results of chromatographic analysis of all mixtures, and results of fractional distillation.

EXPERIMENTAL

Vacuum fractionation was carried out in argon through a column with a rating of 38 theoretical plates. Most of the chromatographic analyses were run on a Griffin chromatograph, column diameter 6 mm, length 1740 mm, stationary phase SKTFT-50 rubber on Celite 545, carrier gas helium, catharometer detector.

Three of the highest boiling fractions were analyzed with a Pye chromatograph, column diameter 4 mm, length 1524 mm, stationary phase polyethylene glycol adipate on Celite 545, argon ionization detector.

Molecular weights were found cryoscopically in Freon-112 (standard chromatographically pure Φ_3 [3]). In calculating the fractional

distillation results, the content of each component in all the fractions, pure, intermediate, and mixed, was taken into account.

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Lebedev All-Union Scientific
Research Institute for Syn-
thetic Rubber, Leningrad